

## 88E and 124E FEEDER VOLUMETRIC FEEDRATES (Gate in Mid-Position)

<b>FULL-SPIRALS</b>										
<b>RPM</b>	<b>SINGLE-E</b>		<b>DOUBLE-E</b>		<b>TRIPLE-E</b>		<b>QUAD-E</b>		<b>QUINT-E</b>	
	FT <sup>3</sup> /HR	M <sup>3</sup> /HR	FT <sup>3</sup> /HR	M <sup>3</sup> /HR	FT <sup>3</sup> /HR	M <sup>3</sup> /HR	FT <sup>3</sup> /HR	M <sup>3</sup> /HR	FT <sup>3</sup> /HR	M <sup>3</sup> /HR
1	56	1.573	111	3.145	167	4.718	222	6.291	278	7.864
2	111	3.145	222	6.291	333	9.436	444	12.582	555	15.727
3	167	4.718	333	9.436	500	14.155	666	18.873	833	23.591
4	222	6.291	444	12.582	666	18.873	889	25.164	1111	31.455
5	278	7.864	555	15.727	833	23.591	1111	31.455	1388	39.318
6	333	9.436	666	18.873	1000	28.309	1333	37.746	1666	47.182
7	389	11.009	778	22.018	1166	33.027	1555	44.036	1944	55.046
8	444	12.582	889	25.164	1333	37.746	1777	50.327	2222	62.909
9	500	14.155	1000	28.309	1500	42.464	1999	56.618	2499	70.773
10	555	15.727	1111	31.455	1666	47.182	2222	62.909	2777	78.637
11	611	17.300	1222	34.600	1833	51.900	2444	69.200	3055	86.500
12	666	18.873	1333	37.746	1999	56.618	2666	75.491	3332	94.364
13	722	20.446	1444	40.891	2166	61.337	2888	81.782	3610	102.228
14	778	22.018	1555	44.036	2333	66.055	3110	88.073	3888	110.091
15	833	23.591	1666	47.182	2499	70.773	3332	94.364	4165	117.955
16	889	25.164	1777	50.327	2666	75.491	3554	100.655	4443	125.819
17	944	26.736	1888	53.473	2832	80.209	3777	106.946	4721	133.682
18	1000	28.309	1999	56.618	2999	84.927	3999	113.237	4998	141.546
19	1055	29.882	2110	59.764	3166	89.646	4221	119.528	5276	149.409
20	1111	31.455	2222	62.909	3332	94.364	4443	125.819	5554	157.273
21	1166	33.027	2333	66.055	3499	99.082	4665	132.109	5832	165.137
22	1222	34.600	2444	69.200	3666	103.800	4887	138.400	6109	173.000
23	1277	36.173	2555	72.346	3832	108.518	5110	144.691	6387	180.864
24	1333	37.746	2666	75.491	3999	113.237	5332	150.982	6665	188.728
25	1388	39.318	2777	78.637	4165	117.955	5554	157.273	6942	196.591
26	1444	40.891	2888	81.782	4332	122.673	5776	163.564	7220	204.455
27	1500	42.464	2999	84.927	4499	127.391	5998	169.855	7498	212.319
28	1555	44.036	3110	88.073	4665	132.109	6220	176.146	7775	220.182
29	1611	45.609	3221	91.218	4832	136.828	6442	182.437	8053	228.046
30	1666	47.182	3332	94.364	4998	141.546	6665	188.728	8331	235.910
31	1722	48.755	3443	97.509	5165	146.264	6887	195.019	8608	243.773
32	1777	50.327	3554	100.655	5332	150.982	7109	201.310	8886	251.637
33	1833	51.900	3666	103.800	5498	155.700	7331	207.601	9164	259.501
34	1888	53.473	3777	106.946	5665	160.419	7553	213.891	9442	267.364
35	1944	55.046	3888	110.091	5832	165.137	7775	220.182	9719	275.228
36	1999	56.618	3999	113.237	5998	169.855	7998	226.473	9997	283.092
37	2055	58.191	4110	116.382	6165	174.573	8220	232.764	10275	290.955
38	2110	59.764	4221	119.528	6331	179.291	8442	239.055	10552	298.819
39	2166	61.337	4332	122.673	6498	184.010	8664	245.346	10830	306.683
40	2222	62.909	4443	125.819	6665	188.728	8886	251.637	11108	314.546