

88E and 124E FEEDER VOLUMETRIC FEEDRATES (Gate in Mid-Position)

NOTCHED-SPIRALS										
RPM	SINGLE-E		DOUBLE-E		TRIPLE-E		QUAD-E		QUINT-E	
	FT ³ /HR	M ³ /HR	FT ³ /HR	M ³ /HR	FT ³ /HR	M ³ /HR	FT ³ /HR	M ³ /HR	FT ³ /HR	M ³ /HR
1	39	1.100	78	2.200	117	3.300	155	4.400	194	5.500
2	78	2.200	155	4.400	233	6.600	311	8.800	388	11.000
3	117	3.300	233	6.600	350	9.900	466	13.200	583	16.501
4	155	4.400	311	8.800	466	13.200	622	17.601	777	22.001
5	194	5.500	388	11.000	583	16.501	777	22.001	971	27.501
6	233	6.600	466	13.200	699	19.801	932	26.401	1165	33.001
7	272	7.700	544	15.401	816	23.101	1088	30.801	1360	38.501
8	311	8.800	622	17.601	932	26.401	1243	35.201	1554	44.002
9	350	9.900	699	19.801	1049	29.701	1398	39.601	1748	49.502
10	388	11.000	777	22.001	1165	33.001	1554	44.002	1942	55.002
11	427	12.100	855	24.201	1282	36.301	1709	48.402	2137	60.502
12	466	13.200	932	26.401	1398	39.601	1865	52.802	2331	66.002
13	505	14.301	1010	28.601	1515	42.902	2020	57.202	2525	71.503
14	544	15.401	1088	30.801	1632	46.202	2175	61.602	2719	77.003
15	583	16.501	1165	33.001	1748	49.502	2331	66.002	2913	82.503
16	622	17.601	1243	35.201	1865	52.802	2486	70.403	3108	88.003
17	660	18.701	1321	37.401	1981	56.102	2642	74.803	3302	93.503
18	699	19.801	1398	39.601	2098	59.402	2797	79.203	3496	99.004
19	738	20.901	1476	41.802	2214	62.702	2952	83.603	3690	104.504
20	777	22.001	1554	44.002	2331	66.002	3108	88.003	3885	110.004
21	816	23.101	1632	46.202	2447	69.303	3263	92.403	4079	115.504
22	855	24.201	1709	48.402	2564	72.603	3418	96.804	4273	121.004
23	893	25.301	1787	50.602	2680	75.903	3574	101.204	4467	126.505
24	932	26.401	1865	52.802	2797	79.203	3729	105.604	4662	132.005
25	971	27.501	1942	55.002	2913	82.503	3885	110.004	4856	137.505
26	1010	28.601	2020	57.202	3030	85.803	4040	114.404	5050	143.005
27	1049	29.701	2098	59.402	3147	89.103	4195	118.804	5244	148.505
28	1088	30.801	2175	61.602	3263	92.403	4351	123.205	5438	154.006
29	1127	31.901	2253	63.802	3380	95.704	4506	127.605	5633	159.506
30	1165	33.001	2331	66.002	3496	99.004	4662	132.005	5827	165.006
31	1204	34.101	2408	68.203	3613	102.304	4817	136.405	6021	170.506
32	1243	35.201	2486	70.403	3729	105.604	4972	140.805	6215	176.007
33	1282	36.301	2564	72.603	3846	108.904	5128	145.205	6410	181.507
34	1321	37.401	2642	74.803	3962	112.204	5283	149.606	6604	187.007
35	1360	38.501	2719	77.003	4079	115.504	5438	154.006	6798	192.507
36	1398	39.601	2797	79.203	4195	118.804	5594	158.406	6992	198.007
37	1437	40.702	2875	81.403	4312	122.105	5749	162.806	7187	203.508
38	1476	41.802	2952	83.603	4428	125.405	5905	167.206	7381	209.008
39	1515	42.902	3030	85.803	4545	128.705	6060	171.606	7575	214.508
40	1554	44.002	3108	88.003	4662	132.005	6215	176.007	7769	220.008